# CLASSIFICATION ON THE BASIS OF OPERATING TEMPERATURE

CLASSIFICATION ON THE BASIS OF **OPERATING TEMPERATURE** CLASS 'Y' INSULATION - 90 °C CLASS 'A' INSULATION - 105 °C CLASS 'E' INSULATION - 120 °C CLASS 'B' INSULATION - 130 °C CLASS 'F' INSULATION - 155 °C CLASS 'H' INSULATION - 180 °C CLASS 'C' INSULATION ->180 °C

#### CLASS 'Y' INSULATION

Material if un-impregnated fall in this category with operating temperature up to 90 °C. e.g. paper, cardboard, cotton, poly vinyl chloride etc.

#### CLASS 'A' INSULATION

Insulators of class Y when impregnated fall in class A with operating temperature of about 105 °C.

#### CLASS 'E' INSULATION

Insulation of this class has operating temperature of 120 °C. Insulators used for enameling of wires fall in this category. e.g. pvc etc.

#### CLASS 'B' INSULATION

Impregnated materials fall in class B insulation category with operating temperatures of about 130 °C. e.g. impregnated mica, asbestos, fiber glass etc.

### CLASS 'F' INSULATION

Impregnated materials, impregnated or glued with better varnises e.g. polyurethane, epoxides etc. fall in this category with operating temperature of about 155 °C.

#### CLASS 'H' INSULATION

Insulating materials either impregnated or not, operating at 180 °C fall in this category. e.g. fiberglass, mica, asbestos, silicon rubber etc.

## CLASS 'C' INSULATION

Insulators which have operating temperatures more than 180 °C fall in class C insulation category. e.g. glass, ceramics, poly tera fluoro ethylene, mica etc.